<u>AikenKraft Wood Creations</u>

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KILN DRYING SERVICES

Please Note:

All wood scheduled to be dried in the dehumidification kiln must first be air dried to a minimum moisture content of 20%.

The customer is responsible for delivering and picking up the material to/from our location. Transport and handling/stacking fees can be arranged on an hourly basis.

Kiln drying similar species (hardwoods with hardwoods and softwoods with softwoods) and similar sizes (both thickness and length) is the most cost-effective way to proceed.

Purchasing an entire kiln cycle insures the scheduling and timing of your load (our capacity is up to 3500 board feet per cycle). Small amounts of wood will be scheduled as soon as possible with similar material (species and size) but exact scheduling and timing cannot be guaranteed for small amounts.

Terms of Service for boards delivered to AikenKraft address for kiln drying

- 1. Boards are typically dried in a 30-40 day cycle (hardwoods) or 20-30 day cycle (softwoods).
- 2. The board foot cost for kiln drying ranges from \$0.50 \$2.00 a board foot depending on a variety of factors (moisture content, wood species, and wood thickness being the main considerations).
- 3. For a full kiln cycle (capacity) of boards that were milled by AikenKraft we offer a 10% discount for kiln drying.

Travel and Handling/Stacking Fees

1. Transportation and handling of boards to and from a customer's sited as well as stacking time at AikenKraft is charged at \$75/hr. Customers are welcome to assist to keep this cost to a minimum.

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